

# Investigation Report for Peel Off of Kowa Emori HP01D2000-3 Carton Box

CONTROL No:	IRF - 703			REJECT PERCENTAGE:	1.81%
REJECT QTY:	163	LOT QTY:	9000		

DIRECT CAUSE	W1	The caused of feel off is the uncut kraft liner skin.
	W2	There's a factor that the backing tape in the pattern film on that portion got broken due to multiple shot that result to small uncut of kraft liner skin..
	W3	The uncut of kraft liner skin resulting to peel off since the item underwent auto stripping process in Eterna.

INDIRECT CAUSE (OUTFLOW)	W1	Eterna operator notice the peel off during sampling and immediately inform the leader in-charge and separate the affected, Gluing operator try if can rework by applying glue but it is visible.
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## PRODUCTION ACTION PLAN

Since broken of backing tape is uncontrollable due to multiple shot our action plan is to put additional backing tape on the affected portion every time the operator encounter peel off.	PIC:	Production	TARGET DATE:	On going
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